



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4279-5
Job Sheet 166705



Part No: D4279-5

Job Qty: 2 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Production

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/20/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEETS 1,5 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG
REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/19/17	0.00	0.00	Start up container	
100	Waterjet	2 pcs	10/20/17	0.00	0.30	Waterjet1	
110	QC	2 pcs	10/20/17	0.00	0.00	QC2	DAS
120	QC	2 pcs	10/20/17	0.00	0.00	QC8	38
130	Packaging	2 pcs	10/20/17	0.00	0.00	Packaging3	9-89
140	QC21-SA	2 Ea	10/20/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - ***STOCK IN BASKET CELL*** LOCATION: WA006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304EX0.75-16F	5	303	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 8:22 AM dart.poulin.mario

5000 525

5000 704

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descrip _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐	Water Jet ☐ Prod. Eng. Coord. ☐ /Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐
---	---	--	--

S000704

End Mesh, Basket

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

MRB (QS1042) Approval

 Completed By

 Lead hand / Supervisor
 Approval Verification

 QC / QA Coordinator
 Approval

PART NO: D4279-5
Revision:
Operation: Waterjet
Quantity: 2
Change No:

Mfg Date: 10/16/17
Job No: 166705

Root Cause			
Environment ☐	No Re-verf ☐		
Design ☐	Operator ☐		
Doc/Data ☐	Offset/Setu ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	BOM/Route ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Broken/Damage/Defect ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Inspection Incomplete/Unqualified ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Contamination ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Countersink ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Cut Too Short ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Instructions Incomplete/Unclear ☐
Past Expiry Date ☐	Manufacturing Process ☐		Drill Holes ☐
Misidentified ☐	Past Due ☐	OTHER : _____	

'Surge ☐ Positioned Wrong ☐
 Folio/Program ☐ Outside Dimensions ☐
 Grain ☐ Over/Under tolerance ☐
 Weld ☐ Part Incorrect ☐
 Wrong Stock Pulled ☐ Part Lost/Missing ☐
 Out of Sequence ☐ Part Moved ☐
 Off-set ☐ Drawing ☐
 Mislabelled ☐ Finish ☐
 Fit/Function ☐ Misread ☐
 Misaligned/off center ☐ Turning Sequence ☐

